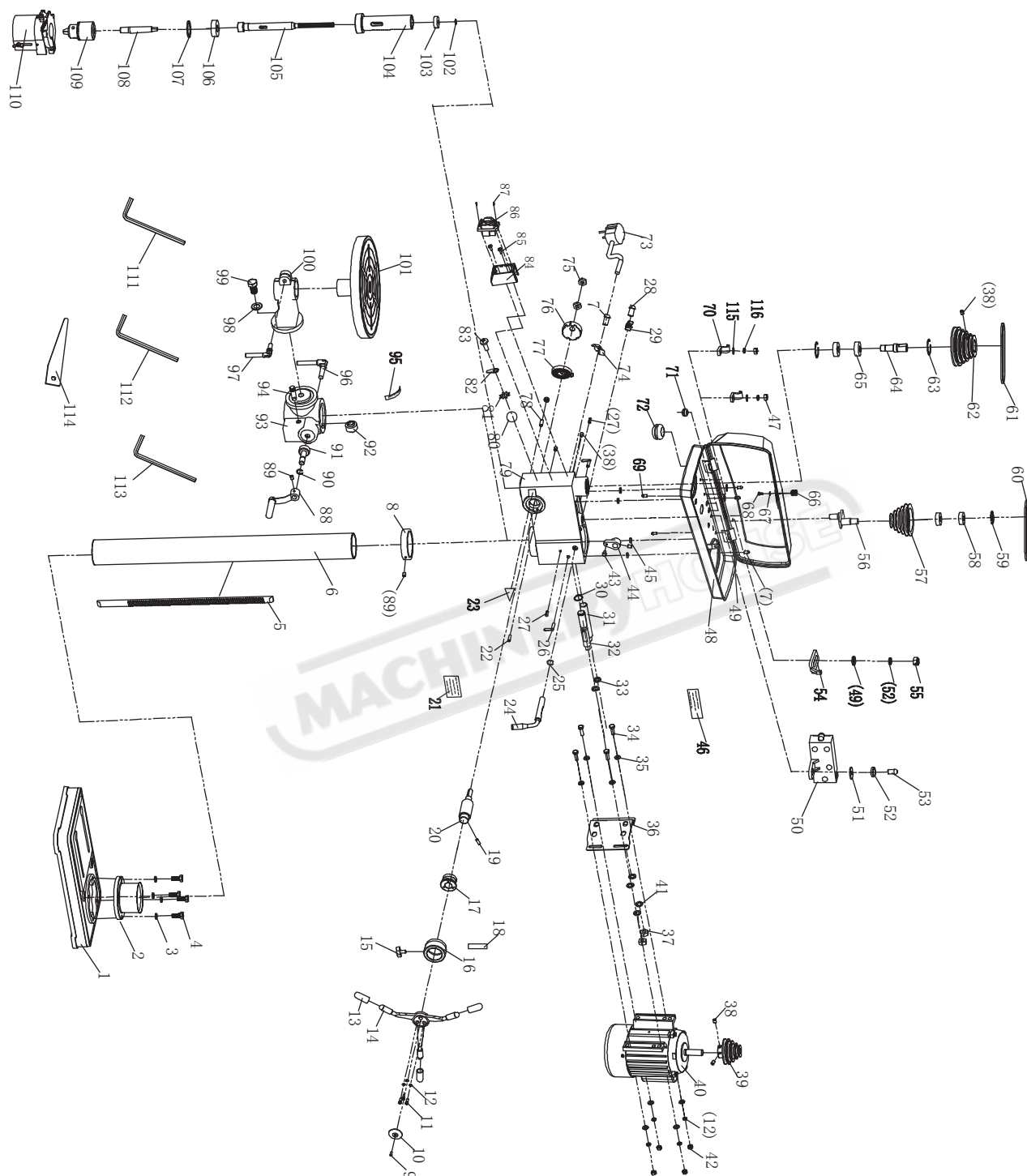
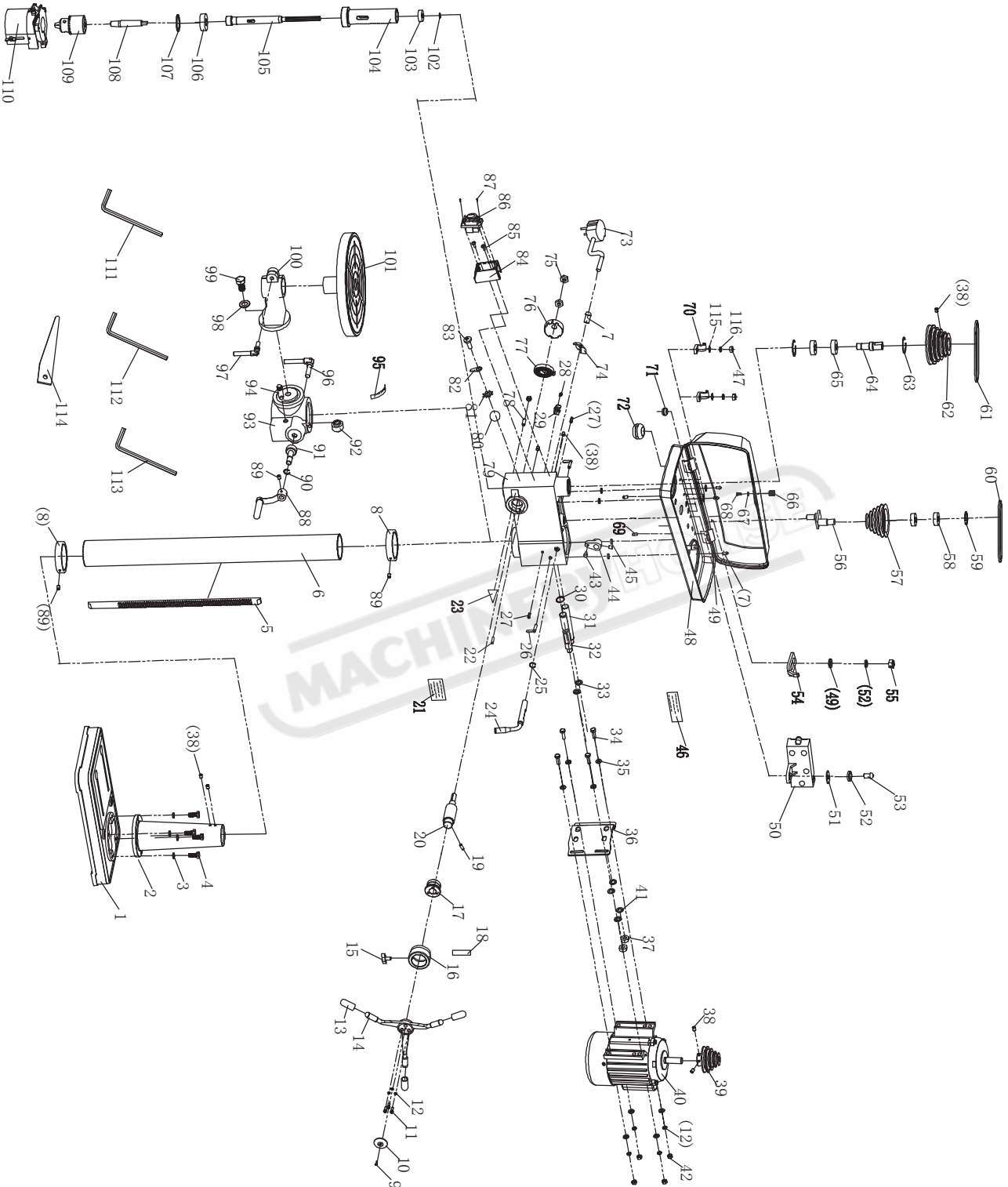




EXPLODED DIAGRAM OF DRILL PRESS BD-325 (D590)

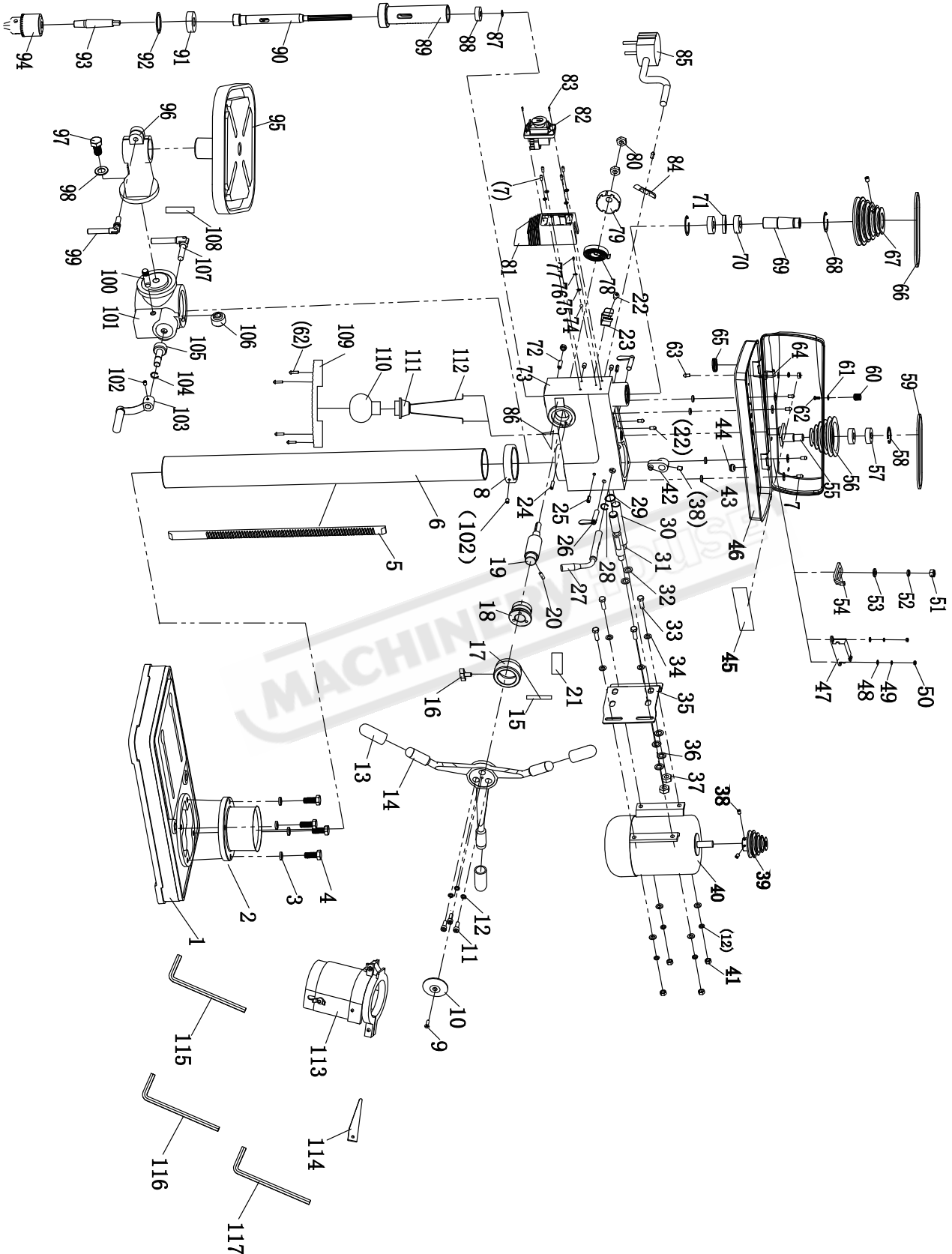
1	BASE	40	MOTOR	79	HOUSING
2	COLUMN FLANGE	41	SPRING WASHER	80	LABEL
3	SPRING WASHER	42	NUT	81	TOOTH LOCK WASHER
4	OUTSIDE HEX. BOLT	43	CAM PIN	82	GROUND PARTS
5	RACK	44	CAM	83	CROSS RECESS HEAD SCREW
6	COLUMN	45	DAMPING WASHER	84	SWITCH BOX
7	CROSS RECESS PAN HD SCREW	46	SPEED LABEL	85	CROSS RECESS HEAD SCREW
8	COLLAR RACK	47	NUT	86	SWITCH
9	CROSS RECESS COUNTERSUNK HD SCREW	48	PULLEY COVER	87	CROSS RECESS HEAD TAPPING SCREW
10	CAP HANDLE	49	FLAT WASHER	88	CRANK
11	HEX. SOC HD CAP SCREW	50	MICRO SWITCH BOX	89	HEX. SOC SET SCREW
12	SPRING WASHER	51	BIG FLAT WASHER	90	CIRCLIP FOR BEARING
13	HANDLE SHEATH	52	SPRING WASHER	91	WORM
14	HANDLE	53	CROSS RECESSED PAN HEAD SCREW	92	WORM GEAR
15	WING KNOB	54	MICRO SWITCH PRESSING CLAW	93	TABLE SUPPORT
16	DIAL SCALE	55	NUT	94	WORM PIN
17	CONNECTION LOOP	56	ECCENTRIC SHAFT	95	ANGLE LABEL
18	CALIBRATION LABEL	57	MIDDLE PULLEY	96	LOCKING HANDLE
19	ROLL PIN	58	BEARING	97	LOCKING HANDLE
20	GEAR SHAFT	59	CIRCLIP FOR HOLE	98	SPRING WASHER
21	WARNING LABEL	60	BELT	99	OUTSIDE HEX. BOLT
22	ROLL PIN	61	BELT	100	TABLE ARM
23	INDICATOR	62	SPINDLE PULLEY	101	WORKING TABLE
24	HANDLE BELT TENSION	63	CIRCLIP FOR HOLE	102	CIRCLIP FOR BEARING
25	CIRCLIP FOR BEARING	64	KEYWAY SPINDLE	103	BEARING
26	LOCKING HANDLE KNOB	65	BEARING	104	SPINDLE SOCKET
27	ROLL PIN	66	PULLEY COVER KNOB	105	MAIN SPINDLE
28	CROSS RECESSED PAN HEAD SCREW	67	BIG FLAT WASHER	106	BEARING
29	HOOP FOR KEY WRENCH	68	CROSS RECESSED PAN HEAD SCREW	107	WASHER
30	CIRCLIP FOR BEARING	69	CROSS RECESSED PAN HEAD SCREW	108	TAPER SPINDLE
31	SLIP SHAFT	70	CORD CLAMP	109	CHUCK
32	ADJUSTING SHAFT	71	PROTECTOR RING	110	CHUCK GUARD
33	FLAT WASHER	72	PROTECTOR RING	111	HEXAGON BAR WRENCH
34	OUTSIDE HEX. BOLT	73	PLUG WITH CABLE	112	HEXAGON BAR WRENCH
35	FLAT WASHER	74	CORD CLAMP	113	HEXAGON BAR WRENCH
36	MOTOR CONNECTION PLATE	75	NUT	114	THICK BRAKE IRON
37	NUT	76	SPRING COVER	115	FLAT WASHER
38	HEX. SOC SET SCREW	77	SPRING	116	SPRING WASHER
39	MOTOR PULLEY	78	A WORD HEAD SCREW		



1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	RACK
6	COLUMN
7	CROSS RECESS PAN HD SCREW
8	COLLAR RACK
9	CROSS RECESS COUNTERSUNK HD SCREW
10	CAP HANDLE
11	HEX. SOC HD CAP SCREW
12	SPRING WASHER
13	HANDLE SHEATH
14	HANDLE
15	WING KNOB
16	DIAL SCALE
17	CONNECTION LOOP
18	CALIBRATION LABEL
19	ROLL PIN
20	GEAR SHAFT
21	WARNING LABEL
22	ROLL PIN
23	INDICATOR
24	HANDLE BELT TENSION
25	CIRCLIP FOR BEARING
26	LOCKING HANDLE KNOB
27	ROLL PIN
28	CROSS RECESSED PAN HEAD SCREW
29	HOOP FOR KEY WRENCH
30	CIRCLIP FOR BEARING
31	SLIP SHAFT
32	ADJUSTING SHAFT
33	FLAT WASHER
34	OUTSIDE HEX. BOLT
35	FLAT WASHER
36	MOTOR CONNECTION PLATE
37	NUT
38	HEX. SOC SET SCREW
39	MOTOR PULLEY

40	MOTOR
41	SPRING WASHER
42	NUT
43	CAM PIN
44	CAM
45	DAMPING WASHER
46	SPEED LABEL
47	NUT
48	PULLEY COVER
49	FLAT WASHER
50	MICRO SWITCH BOX
51	BIG FLAT WASHER
52	SPRING WASHER
53	CROSS RECESSED PAN HEAD SCREW
54	MICRO SWITCH PRESSING CLAW
55	NUT
56	ECCENTRIC SHAFT
57	MIDDLE PULLEY
58	BEARING
59	CIRCLIP FOR HOLE
60	BELT
61	BELT
62	SPINDLE PULLEY
63	CIRCLIP FOR HOLE
64	KEYWAY SPINDLE
65	BEARING
66	PULLEY COVER KNOB
67	BIG FLAT WASHER
68	CROSS RECESSED PAN HEAD SCREW
69	CROSS RECESSED PAN HEAD SCREW
70	CORD CLAMP
71	PROTECTOR RING
72	PROTECTOR RING
73	PLUG WITH CABLE
74	CORD CLAMP
75	NUT
76	SPRING COVER
77	SPRING
78	A WORD HEAD SCREW

79	HOUSING
80	LABEL
81	TOOTH LOCK WASHER
82	GROUNDIED PARTS
83	CROSS RECESS HEAD SCREW
84	SWITCH BOX
85	CROSS RECESS HEAD SCREW
86	SWITCH
87	CROSS RECESS HEAD TAPPING SCREW
88	CRANK
89	HEX. SOC SET SCREW
90	CIRCLIP FOR BEARING
91	WORM
92	WORM GEAR
93	TABLE SUPPORT
94	WORM PIN
95	ANGLE LABEL
96	LOCKING HANDLE
97	LOCKING HANDLE
98	SPRING WASHER
99	OUTSIDE HEX. BOLT
100	TABLE ARM
101	WORKING TABLE
102	CIRCLIP FOR BEARING
103	BEARING
104	SPINDLE SOCKET
105	MAIN SPINDLE
106	BEARING
107	WASHER
108	TAPER SPINDLE
109	CHUCK
110	CHUCK GUARD
111	HEXAGON BAR WRENCH
112	HEXAGON BAR WRENCH
113	HEXAGON BAR WRENCH
114	THICK BRAKE IRON
115	FLAT WASHER
116	SPRING WASHER

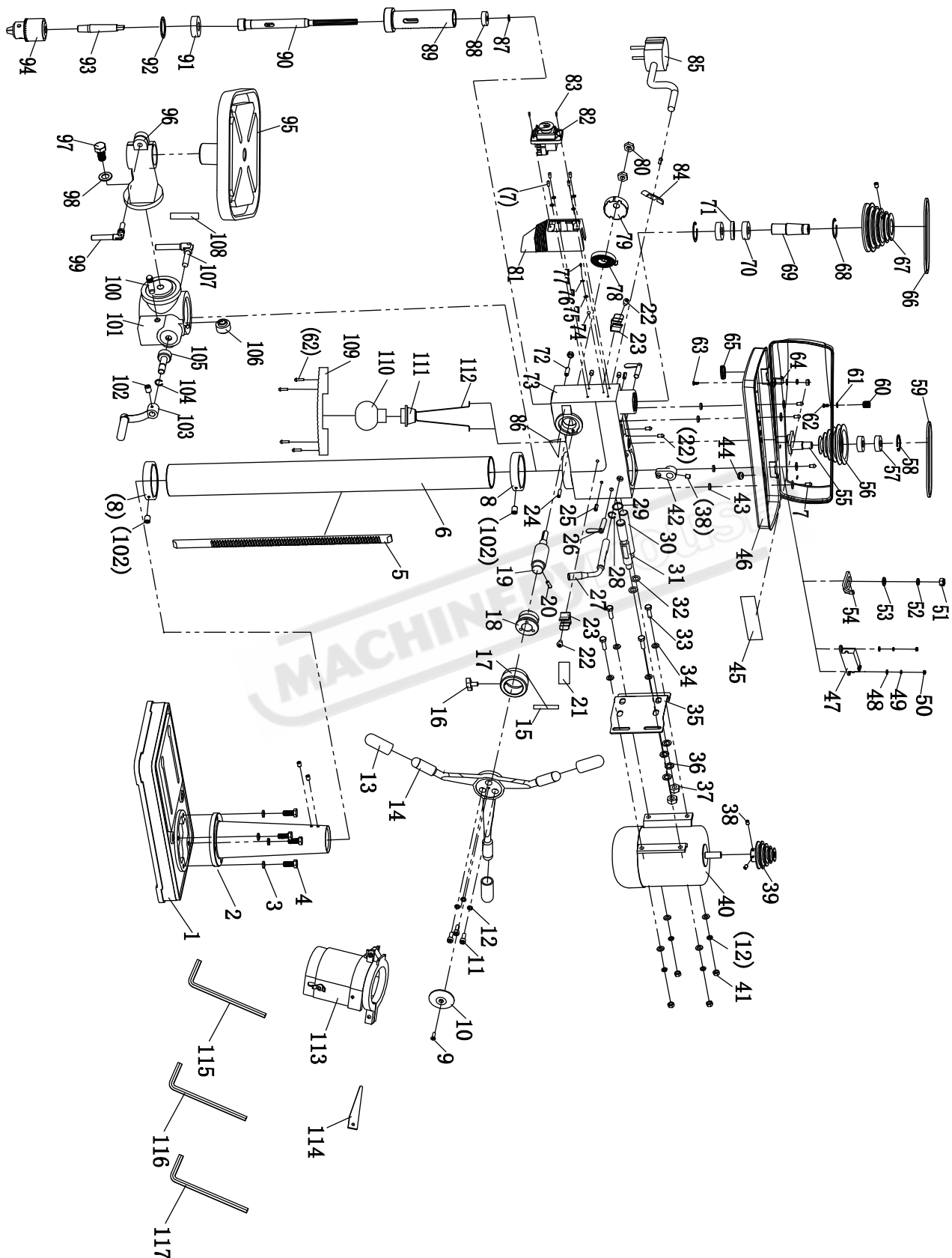


EXPLODED DIAGRAM OF DRILL PRESS BD-360 (D594)

1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	RACK
6	COLUMN
7	CROSS RECESS PAN HD SCREW
8	COLLAR RACK
9	CROSS RECESS COUNTERSUNK HD SCREW
10	CAP HANDLE
11	HEX. SOC HD CAP SCREW
12	SPRING WASHER
13	HANDLE SHEATH
14	HANDLE
15	CALIBRATION LABEL
16	WING KNOB
17	DIAL SCALE
18	CONNECTION LOOP
19	GEAR SHAFT
20	ROLL PIN
21	WARNING LABEL
22	CROSS RECESSED PAN HEAD SCREW
23	HOOP FOR KEY WRENCH
24	ROLL PIN
25	ROLL PIN
26	LOCKING HANDLE KNOB
27	HANDLE BELT TENSION
28	CIRCLIP FOR BEARING
29	CIRCLIP FOR BEARING
30	SLIP SHAFT
31	ADJUSTING SHAFT
32	FLAT WASHER
33	OUTSIDE HEX. BOLT
34	FLAT WASHER
35	MOTOR CONNECTION PLATE
36	SPRING WASHER
37	NUT
38	HEX. SOC SET SCREW
39	MOTOR PULLEY

40	MOTOR
41	NUT
42	CAM ASSEMBLY
43	DAMPING WASHER
44	PROTECTOR RING
45	SPEED LABEL
46	PULLEY COVER
47	MICRO SWITCH
48	FLAT WASHER
49	SPRING WASHER
50	NUT
51	NUT
52	SPRING WASHER
53	FLAT WASHER
54	MICRO SWITCH PRESSING CLAW
55	ECCENTRIC SHAFT
56	MIDDLE PULLEY
57	BEARING
58	CIRCLIP FOR HOLE
59	BELT
60	PULLEY COVER KNOB
61	BIG FLAT WASHER
62	CROSS RECESSED PAN HEAD SCREW
63	CROSS RECESSED PAN HEAD SCREW
64	CORD CLAMP
65	PROTECTOR RING
66	BELT
67	SPINDLE PULLEY
68	CIRCLIP FOR HOLE
69	KEYWAY SPINDLE
70	BEARING
71	BEARING RING
72	A WORD HEAD SCREW
73	HOUSING
74	LABEL
75	TOOTH LOCK WASHER
76	GROUNDING PARTS
77	CROSS RECESS HEAD SCREW
78	SPRING

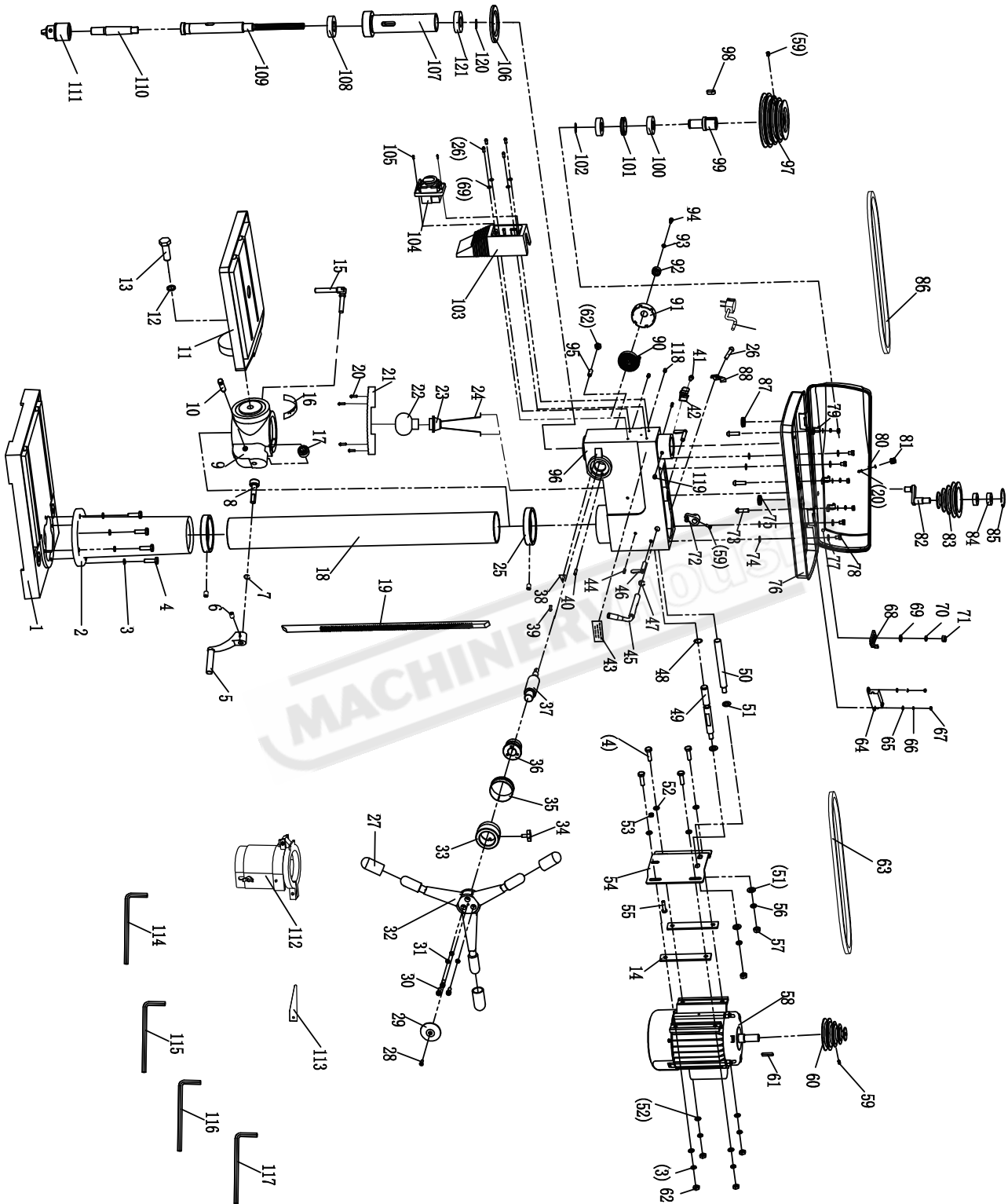
79	SPRING COVER
80	THIN NUT
81	SWITCH BOX
82	SWITCH
83	CROSS RECESS HEAD TAPPING SCREW
84	CORD CLAMP
85	PLUG WITH CABLE
86	INDICATOR
87	CIRCLIP FOR BEARING
88	BEARING
89	SPINDLE SOCKET
90	MAIN SPINDLE
91	BEARING
92	WASHER
93	TAPER SPINDLE
94	CHUCK
95	WORKING TABLE
96	TABLE ARM
97	OUTSIDE HEX BOLT
98	SPRING WASHER
99	LOCKING HANDLE
100	WORM PIN
101	TABLE SUPPORT
102	HEX. SOC SET SCREW
103	CRANK
104	CIRCLIP FOR BEARING
105	WORM
106	WORM GEAR
107	LOCKING HANDLE
108	ANGLE LABEL
109	LAMP-CHIMNEY
110	LAMP-BULB
111	LAMP-SOCKET
112	LAMP-BRACKET
113	CHUCK GUARD
114	THICK BRAKE IRON
115	HEXAGON BAR WRENCH
116	HEXAGON BAR WRENCH
117	HEXAGON BAR WRENCH



1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	RACK
6	COLUMN
7	CROSS RECESS PAN HD SCREW
8	COLLAR RACK
9	CROSS RECESS COUNTERSUNK HD SCREW
10	CAP HANDLE
11	HEX. SOC HD CAP SCREW
12	SPRING WASHER
13	HANDLE SHEATH
14	HANDLE
15	CALIBRATION LABEL
16	WING KNOB
17	DIAL SCALE
18	CONNECTION LOOP
19	GEAR SHAFT
20	ROLL PIN
21	WARNING LABEL
22	CROSS RECESSED PAN HEAD SCREW
23	HOOP FOR KEY WRENCH
24	ROLL PIN
25	ROLL PIN
26	WING KNOB
27	HANDLE BELT TENSION
28	CIRCLIP FOR BEARING
29	CIRCLIP FOR BEARING
30	SLIP SHAFT
31	ADJUSTING SHAFT
32	FLAT WASHER
33	OUTSIDE HEX. BOLT
34	FLAT WASHER
35	MOTOR CONNECTION PLATE
36	SPRING WASHER
37	N U T
38	HEX. SOC SET SCREW
39	MOTOR PULLEY

40	MOTOR
41	N U T
42	CAM ASSEMBLY
43	DAMPING WASHER
44	PROTECTOR RING
45	SPEED LABEL
46	PULLEY COVER
47	MICRO SWITCH
48	FLAT WASHER
49	SPRING WASHER
50	NUT
51	NUT
52	SPRING WASHER
53	FLAT WASHER
54	MICRO SWITCH PRESSING CLAW
55	ECCENTRIC SHAFT
56	MIDDLE PULLEY
57	BEARING
58	CIRCLIP FOR HOLE
59	BELT
60	PULLEY COVER KNOB
61	BIG FLAT WASHER
62	CROSS RECESSED PAN HEAD SCREW
63	CROSS RECESSED PAN HEAD SCREW
64	CORD CLAMP
65	PROTECTOR RING
66	BELT
67	SPINDLE PULLEY
68	CIRCLIP FOR HOLE
69	KEYWAY SPINDLE
70	BEARING
71	BEARING RING
72	A WORD HEAD SCREW
73	HOUSING
74	LABEL
75	TOOTH LOCK WASHER
76	GROUNDIED PARTS
77	CROSS RECESS HEAD SCREW
78	SPRING

79	SPRING COVER
80	THIN NUT
81	SWITCH BOX
82	SWITCH
83	CROSS RECESS HEAD TAPPING SCREW
84	CORD CLAMP
85	PLUG WITH CABLE
86	INDICATOR
87	CIRCLIP FOR BEARING
88	BEARING
89	SPINDLE SOCKET
90	MAIN SPINDLE
91	BEARING
92	WASHER
93	TAPER SPINDLE
94	CHUCK
95	WORKING TABLE
96	TABLE ARM
97	OUTSIDE HEX BOLT
98	SPRING WASHER
99	LOCKING HANDLE
100	WORM PIN
101	TABLE SUPPORT
102	HEX. SOC SET SCREW
103	CRANK
104	CIRCLIP FOR BEARING
105	WORM
106	WORM GEAR
107	LOCKING HANDLE
108	ANGLE LABEL
109	LAMP-CHIMNEY
110	LAMP-BULB
111	LAMP-SOCKET
112	LAMP-BRACKET
113	CHUCK GUARD
114	THICK BRAKE IRON
115	HEXAGON BAR WRENCH
116	HEXAGON BAR WRENCH
117	HEXAGON BAR WRENCH

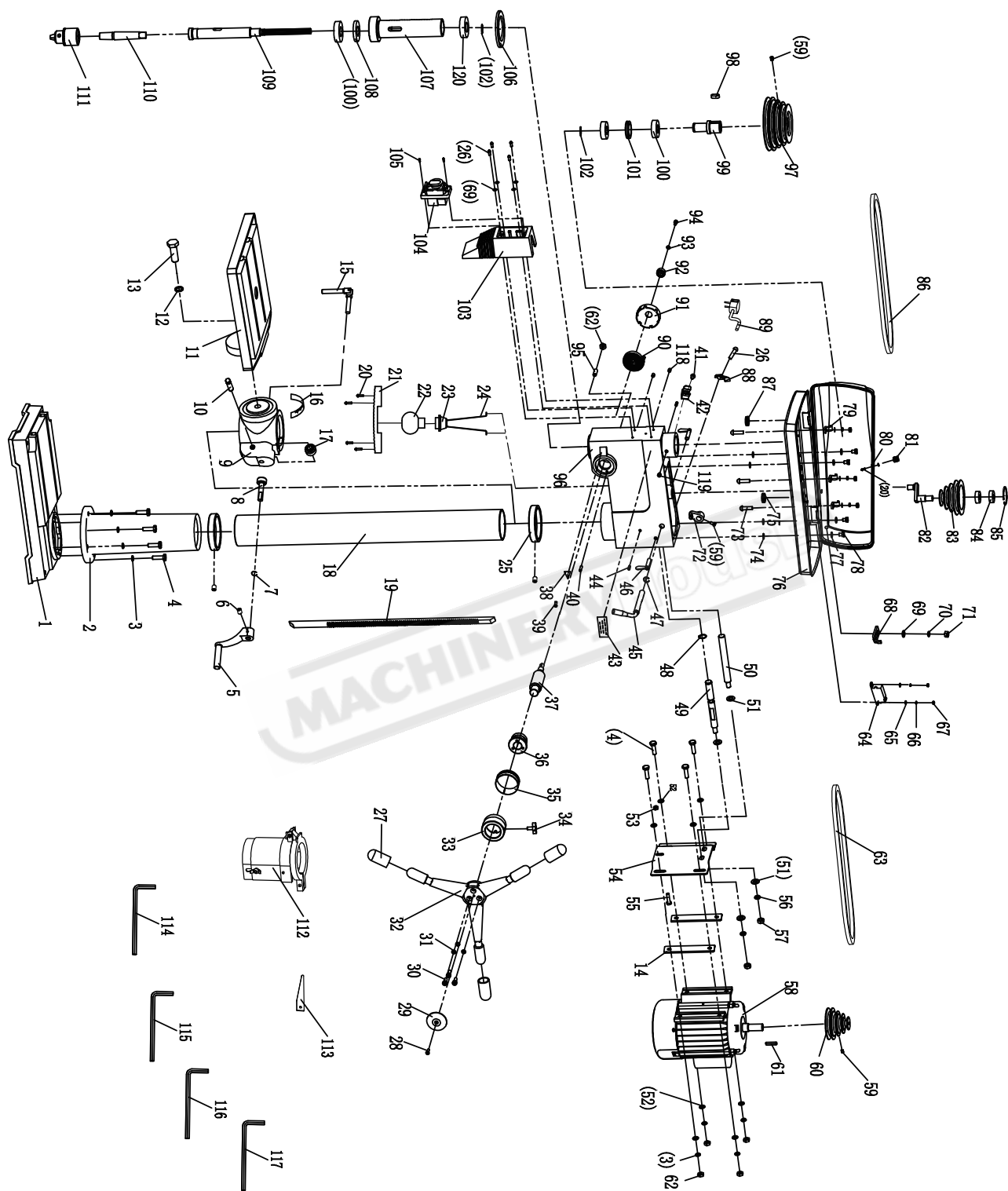


1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	CRANK
6	HEX. SOC SET SCREW
7	CIRCLIP FOR BEARING
8	WORM
9	TABLE SUPPORT
10	WORM PIN
11	WORKING TABLE
12	SPRING WASHER
13	OUTSIDE HEX. BOLT
14	RUBBER BLANKET
15	LOCKING HANDLE
16	ANGLE LABEL
17	WORM GEAR
18	COLUMN
19	RACK
20	CROSS RECESS PAN HD SCREW
21	LAMP-CHIMNEY
22	LAMP-BULB
23	LAMP-SOCKET
24	LAMP-BRACKET
25	COLLAR RACK
26	CROSS RECESS PAN HD SCREW
27	HANDLE SHEATH
28	CROSS RECESS COUNTERSUNK HD SCREW
29	CAP HANDLE
30	HEX. SOC HD CAP SCREW
31	SPRING WASHER
32	HANDLE
33	DIAL SCALE
34	LOCKING HANDLE KNOB
35	CALIBRATION LABEL
36	CONNECTION LOOP
37	GEAR SHAFT
38	INDICATOR
39	CLINCH BOLT

40	ROLL PIN
41	CROSS RECESS PAN HD SCREW
42	HOOP FOR KEY WRENCH
43	WARNING LABEL
44	ROLL PIN
45	HANDLE BELT TENSION
46	LOCKING HANDLE KNOB
47	CIRCLIP FOR BEARING
48	CIRCLIP FOR BEARING
49	ADJUSTING SHAFT
50	SLIP SHAFT
51	FLAT WASHER
52	FLAT WASHER
53	NUT
54	MOTOR CONNECTION PLATE
55	OUTSIDE HEX. BOLT
56	SPRING WASHER
57	NUT
58	MOTOR
59	HEX. SOC SET SCREW
60	MOTOR PULLEY
61	FLAT KEY
62	NUT
63	BELT
64	MICRO SWITCH ASSEMBLY
65	FLAT WASHER
66	SPRING WASHER
67	NUT
68	MICRO SWITCH PRESSING CLAW
69	FLAT WASHER
70	SPRING WASHER
71	NUT
72	CAM ASSEMBLY
73	CROSS RECESSED PAN HEAD SCREW
74	DAMPING WASHER
75	PROTECTOR RING
76	PULLEY COVER
77	FLAT WASHER
78	OUTSIDE HEX BOLT

79	CORD CLAMP
80	BIG FLAT WASHER
81	PULLEY COVER KNOB
82	ECCENTRIC SHAFT
83	MIDDLE PULLEY
84	BEARING
85	CIRCLIP FOR BEARING
86	BELT
87	PROTECTOR RING
88	CORD CLAMP
89	PLUG WITH CABLE
90	SPRING
91	SPRING COVER
92	MILLED NUT
93	BIG FLAT WASHER
94	HEX. SOC HD CAP SCREW
95	A WORD HEAD SCREW
96	HOUSING
97	SPINDLE PULLEY
98	FLAT KEY
99	KEYWAY SPINDLE
100	BEARING
101	BEARING RING
102	CIRCLIP FOR BEARING
103	SWITCH BOX
104	SWITCH
105	CROSS RECESS HEAD TAPPING SCREW
106	WASHER
107	SPINDLE SOCKET
108	BEARING
109	MAIN SPINDLE
110	TAPER CORE
111	CHUCK
112	CHUCK GUARD
113	THICK BRAKE IRON
114	HEXAGON BAR WRENCH
115	HEXAGON BAR WRENCH
116	HEXAGON BAR WRENCH
117	HEXAGON BAR WRENCH

118	HEX. SOC SET SCREW
119	HEX. SOC SET SCREW
120	CIRCLIP FOR BEARING
121	BEARING



EXPLODED DIAGRAM OF DRILL PRESS PD-510 (D600)

1	BASE
2	COLUMN FLANGE
3	SPRING WASHER
4	OUTSIDE HEX. BOLT
5	CRANK
6	HEX. SOC SET SCREW
7	CIRCLIP FOR BEARING
8	WORM
9	TABLE SUPPORT
10	WORM PIN
11	WORKING TABLE
12	SPRING WASHER
13	OUTSIDE HEX. BOLT
14	RUBBER BLANKET
15	LOCKING HANDLE
16	ANGLE LABEL
17	WORM GEAR
18	COLUMN
19	RACK
20	CROSS RECESS PAN HD SCREW
21	LAMP-CHIMNEY
22	LAMP-BULB
23	LAMP-SOCKET
24	LAMP-BRACKET
25	COLLAR RACK
26	CROSS RECESS PAN HD SCREW
27	HANDLE SHEATH
28	CROSS RECESS COUNTERSUNK HD SCREW
29	CAP HANDLE
30	HEX. SOC HD CAP SCREW
31	SPRING WASHER
32	HANDLE
33	DIAL SCALE
34	LOCKING HANDLE KNOB
35	CALIBRATION LABEL
36	CONNECTION LOOP
37	GEAR SHAFT
38	INDICATOR
39	CLINCH BOLT

40	ROLL PIN
41	CROSS RECESS PAN HD SCREW
42	HOOP FOR KEY WRENCH
43	WARNING LABEL
44	ROLL PIN
45	HANDLE BELT TENSION
46	LOCKING HANDLE KNOB
47	CIRCLIP FOR BEARING
48	CIRCLIP FOR BEARING
49	ADJUSTING SHAFT
50	SLIP SHAFT
51	FLAT WASHER
52	FLAT WASHER
53	NUT
54	MOTOR CONNECTION PLATE
55	OUTSIDE HEX. BOLT
56	SPRING WASHER
57	NUT
58	MOTOR
59	HEX. SOC SET SCREW
60	MOTOR PULLEY
61	FLAT KEY
62	NUT
63	BELT
64	MICRO SWITCH ASSEMBLY
65	FLAT WASHER
66	SPRING WASHER
67	NUT
68	MICRO SWITCH PRESSING CLAW
69	FLAT WASHER
70	SPRING WASHER
71	NUT
72	CAM ASSEMBLY
73	CROSS RECESSED PAN HEAD SCREW
74	DAMPING WASHER
75	PROTECTOR RING
76	PULLEY COVER
77	FLAT WASHER
78	OUTSIDE HEX BOLT

79	CORD CLAMP
80	BIG FLAT WASHER
81	PULLEY COVER KNOB
82	ECCENTRIC SHAFT
83	MIDDLE PULLEY
84	BEARING
85	CIRCLIP FOR BEARING
86	BELT
87	PROTECTOR RING
88	CORD CLAMP
89	PLUG WITH CABLE
90	SPRING
91	SPRING COVER
92	MILLED NUT
93	BIG FLAT WASHER
94	HEX. SOC HD CAP SCREW
95	A WORD HEAD SCREW
96	HOUSING
97	SPINDLE PULLEY
98	FLAT KEY
99	KEYWAY SPINDLE
100	BEARING
101	BEARING RING
102	CIRCLIP FOR BEARING
103	SWITCH BOX
104	SWITCH
105	CROSS RECESS HEAD TAPPING SCREW
106	WASHER
107	SPINDLE SOCKET
108	BEARING
109	MAIN SPINDLE
110	TAPER SPINDLE
111	CHUCK
112	CHUCK GUARD
113	THICK BRAKE IRON
114	HEXAGON BAR WRENCH
115	HEXAGON BAR WRENCH
116	HEXAGON BAR WRENCH
117	HEXAGON BAR WRENCH

118	HEX. SOC SET SCREW
119	HEX. SOC SET SCREW
120	BEARING